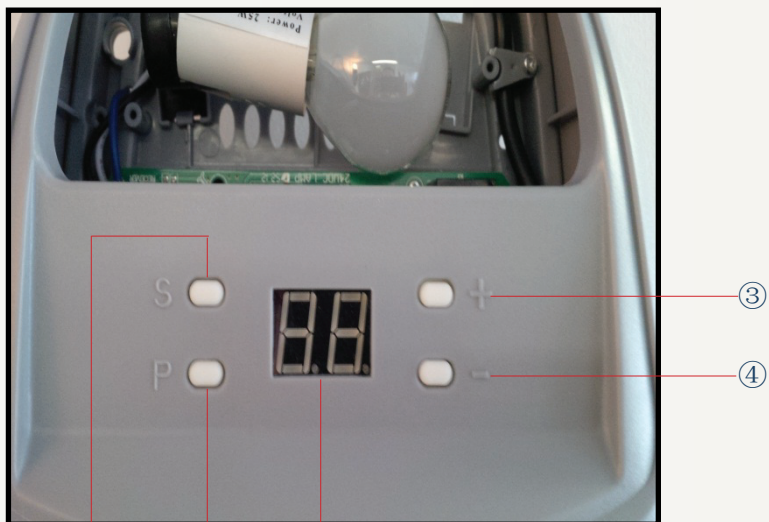# HOW TO PROGRAMME A FORZA (BFOR12) OPENER

- Limit Setting – starting with the door in the closed position, press the **"P" button**① for 5 seconds. The unit will beep once and "1" will be displayed on the **screen**②. Press the **"P" button**① again and "1" will flash on the **screen**②. Press and hold the **"+" button**③ and the door will move in the up direction. Release the **"+" button**③ once the door has reached the desired open position. The open position may be fine tuned by pressing the **"-" button**④. Once happy with your open position press the **"P" button**① once to save your setting

- To set the close limit, press the **"+" button**③ once again and "2" will be displayed on the **screen**②. Press the **"P" button**① again and "2" will flash on the **screen**②. Press and hold the **"-" button**④ and the door will move in the down direction. Release the **"-" button**④ once the door has reached the desired closed position. The closed position may be fined tuned by pressing the **"+" button**③. Once happy with your closed position, wait 2 seconds and press the **"P" button**① to save the settings.

- The force now needs to be set. Press the **"+" button**③ once again and "3" will be displayed on the **screen**②. Press the **"P" button**① again and "3" flashes on the **screen**②. The door will open automatically. Press **"P" button**① when the door stops and then press **"P" button**① again and the door will close automatically. Once the door stops, press **"P" button**① continuously for 5 seconds to save your settings and exit programming.

- To program the remote to this unit, press the **"S" button**⑤ until "0" appears on the **screen**② and then release the **"S" button**⑤. Press the **desired button**⑥ on your remote that you wish to use. The "0" on the **screen**② will disappear and your remote has been coded.